

APQP and FMEA

New/Changes High Risk Area Initial Special Characteristics



Planning

Planning

Product Design and Development

DFMEA Special Char. (nominated)

Prototype Control Plan

DVP&R

Process Design and Development

Process Flow DFA/M

PFMEA

Special Char. (confirmed)

Pre-launch Control Plan

Product and Process Validation

Trial Run

Production Control Plan

Gage R&R SPC Capability

Production

PPAP

Feedback Assessment & Correction Action