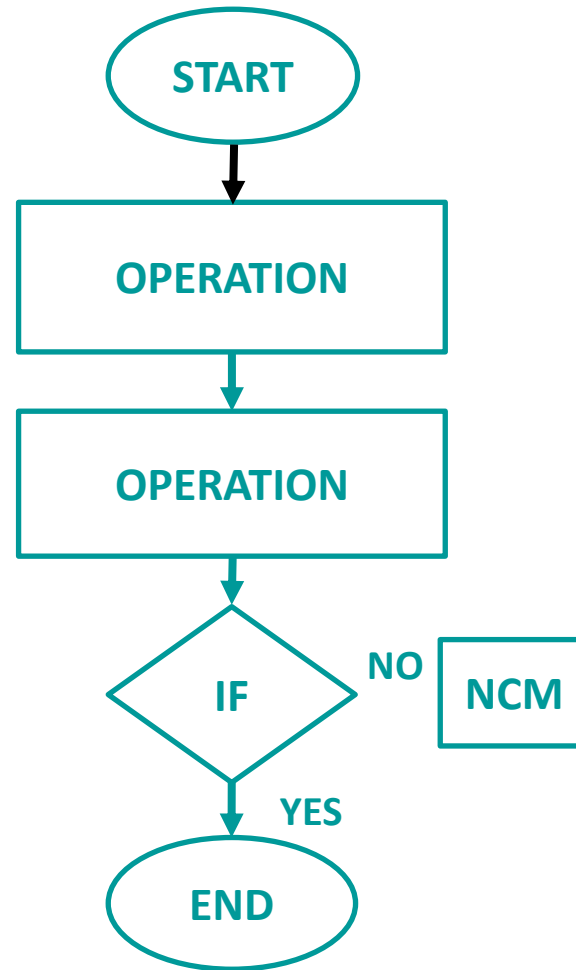


Process Flow Diagram

Sources of Variation (Input)



Known variation sources for the specific equipment as well as inputs to the process.



Desired (Outputs)



The function of the process, and their measures including special characteristics. Verb Noun context is preferable.