

Quality Core Tools Linkage

APQP

Planning

Product Design and Development

DFMEA

Special Char. (nominated)

Prototype Control Plan

DVP&R

Process Design and Development

Process Flow DFA/M

PFMEA

Special Char. (confirmed)

Pre-launch Control Plan

Product and Process Validation

Trial Run

Production Control Plan

MSA SPC

Production

PPAP

Feedback Assessment & Correction Action