## **APQP Internal Assessment Checklist**

Customer:	Audit Date:								
Audit Type: APQP Internal Assessment	Auditor:								
APQP Phase / Support Process: Project Planning /	Project / Platform:								
Management	Department:								
Checklist: Page 1 of 3	Area :								
-									
Author: Quality-One	Date Created:								
Requirements	1	2	3	4	5	Notes			

1	Are there percented defined with the responsibility of				,
1.	Are there personnel defined with the responsibility of Project Planning and Management of Projects?				
	TOJEGI FIANNING AND MANAYEMENI OF FIDJECIS?				
2.	Is adequate training or skill available to Project				
2.	Planning and Management personnel?				
	r lanning and Management personner.				
Del	iverables may include: skill assessments, training				
pla	•				
	Ils and Training may include: Project Management				
Tec	chniques, Timing / Critical Path Planning, Team				
Bui	ilding, Budgeting				
3.	Are System Level Project Plans utilized? Do plans				
	consist of the following:				
	<ul> <li>Team identification for major product</li> </ul>				
	systems				
	<ul> <li>Definition of major milestone timing</li> </ul>				
	<ul> <li>Identification of System level risk assessment review criteria with review</li> </ul>				
	schedules				
	<ul> <li>Identification of analytical studies and</li> </ul>				
	testing with timing				
	<ul> <li>Training Plans</li> </ul>				
	<ul> <li>Deliverable Identification (Deliverable</li> </ul>				
	Matrix)				
	<ul> <li>Responsibilities defined for each deliverable</li> </ul>				
	(Responsibility Matrix)				
	<ul> <li>System Level Design Verification Plans</li> </ul>				
	<ul> <li>Include a feedback and Corrective Action</li> </ul>				
4.	Do project teams meet on a regular basis to review				
4.	project timing, targets/objectives versus status, risk				
	and opportunities, roadblocks, and open design and				
	manufacturing issues?				
Del	iverables may include: meeting minutes, open issue				
rep	orting, etc.				
5.	Are Manufacturing Engineering personnel:				
	<ul> <li>Involved in all phases of the design</li> </ul>				
	development?				
	<ul> <li>Included in all management design reviews?</li> </ul>				
	<ul> <li>Included on all Risk Assessments sign-offs?</li> </ul>				
6	Doop the project team maintain on Open leaves				
6.	Does the project team maintain an Open Issues record, which identifies: Item Description, Actions,				
	Status, Priority, Required and Actual Completion				
	Dates, and Responsibilities?				
7.	Are risk and opportunity lists maintained?		1		

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8.	Is the project Manager accountable for					
	communication between the product and					
	manufacturing team members?					
9.	Does the project team participate in early stages to					
	support cost assumptions associated with quality,					
	warranty, and customer satisfaction?					
	······································					
10	Does the project team utilize metrics to monitor it's	 				
10.	performance?					
	penormance?					
11.	Are suppliers included in project team meetings?					
12.	Is there a documented Product Development					
	Process? Is the Process complete and methodical? Is					
	it published and instituted at the beginning of each					
	project and is it being followed? Does the process					
	continue through launch, including Product					
	Development Launch support?					
13.	Does the Product Development Process include:					
	<ul> <li>Regular design reviews?</li> </ul>					
	<ul> <li>Reliability reviews?</li> </ul>					
	<ul> <li>Risk Assessments to evaluate deliverables,</li> </ul>					
	outstanding issues with recovery plans?					
	<ul> <li>Senior Management sign-off's at key milestones?</li> </ul>					
	<ul> <li>Identification and addressing of significant and aritical characteristics 2</li> </ul>					
	critical characteristics?					
	<ul> <li>Prototype development and testing time-lines</li> </ul>					
	with prove out evaluation time?					
	<ul> <li>Manufacturing Engineering (ME) responsibilities</li> </ul>					
	and key deliverables?					
	• Product Development approval of manufacturing					
	process plans and control plans?					
	<ul> <li>Consideration and sign-off of serviceability?</li> </ul>					
14.	Does Management provide visible leadership of the					
	Quality Planning effort?					
15.	Are Design and Process FMEA development and					
	application a documented part of the Product					
	Development process which include:					
	<ul> <li>Sign-off approval from Product Development</li> </ul>					
	<ul> <li>Development and use of Generic FMEA's for</li> </ul>					
	each commodity or system					
	<ul> <li>A library of FMEA's which is maintained and</li> </ul>					
	which can be easily retrieved					
	million our be caony retrieved					
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<ul> <li>16. Are test plans developed for each design level and formalized in a Design Verification Plan? Are they reviewed and updated to meet all customer expectations as part of the Product Development Process? Do Test Plans originate from DFMEA's</li> </ul>			
17. Are Control Plans utilized for Prototype, Pre-Launch (Pilot), and Production?			
18. Do all high-risk failure modes identified on the FMEA's have prevention methods designed into the respective processes?			
19.			
20.			
21.			
22.			
23.			
Auditor Additional Notes:			