APQP is a Concurrent Process

Planning

Product Design and Development
- DFMEA
- Special Char. (nominated)
- Prototype Control Plan
- DVP&R

Process Design and Development
- Process Flow
- DFA/M
- PFMEA
- Special Char. (confirmed)
- Pre-launch Control Plan

Product and Process Validation
- Trial Run
- Production Control Plan
- Gage R&R
- SPC Capability

Production

Feedback Assessment & Correction Action