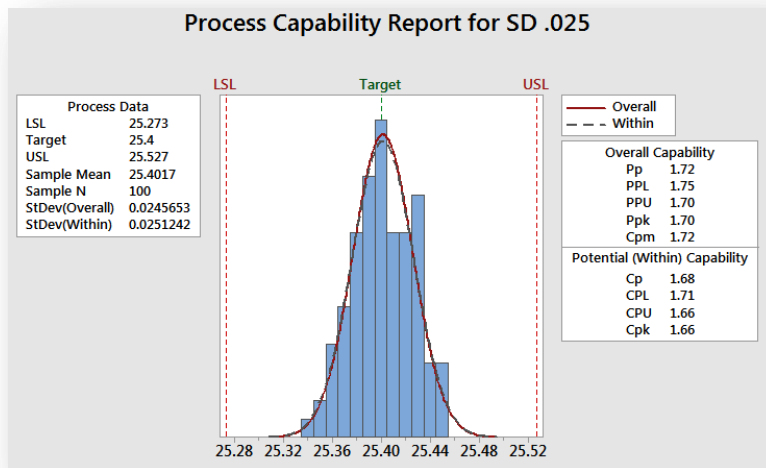
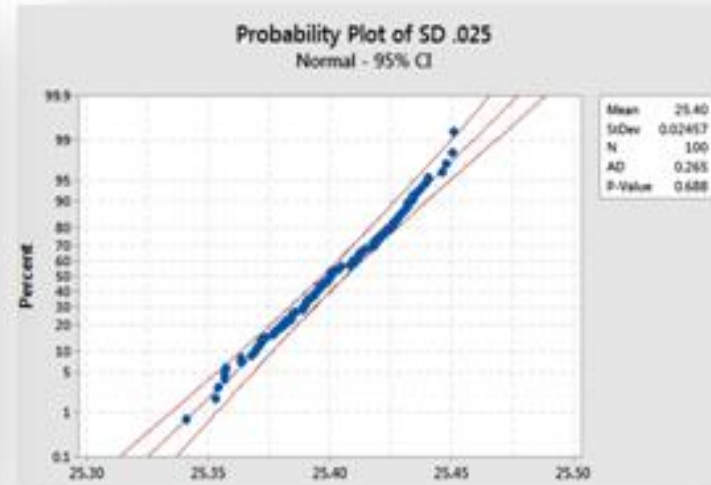
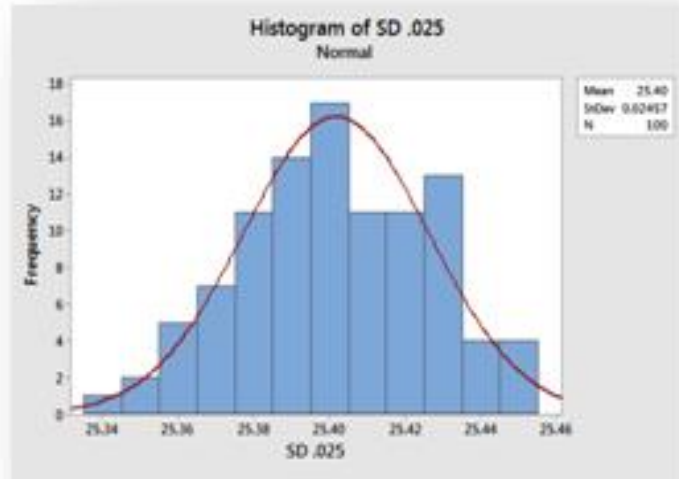


Process Capability Example



Formulas:

$$Cp = \frac{USL - LSL}{6\sigma}$$

$$Cpk = \text{Min} \left(\frac{USL - \text{Mean}}{3\sigma}, \frac{\text{Mean} - LSL}{3\sigma} \right)$$