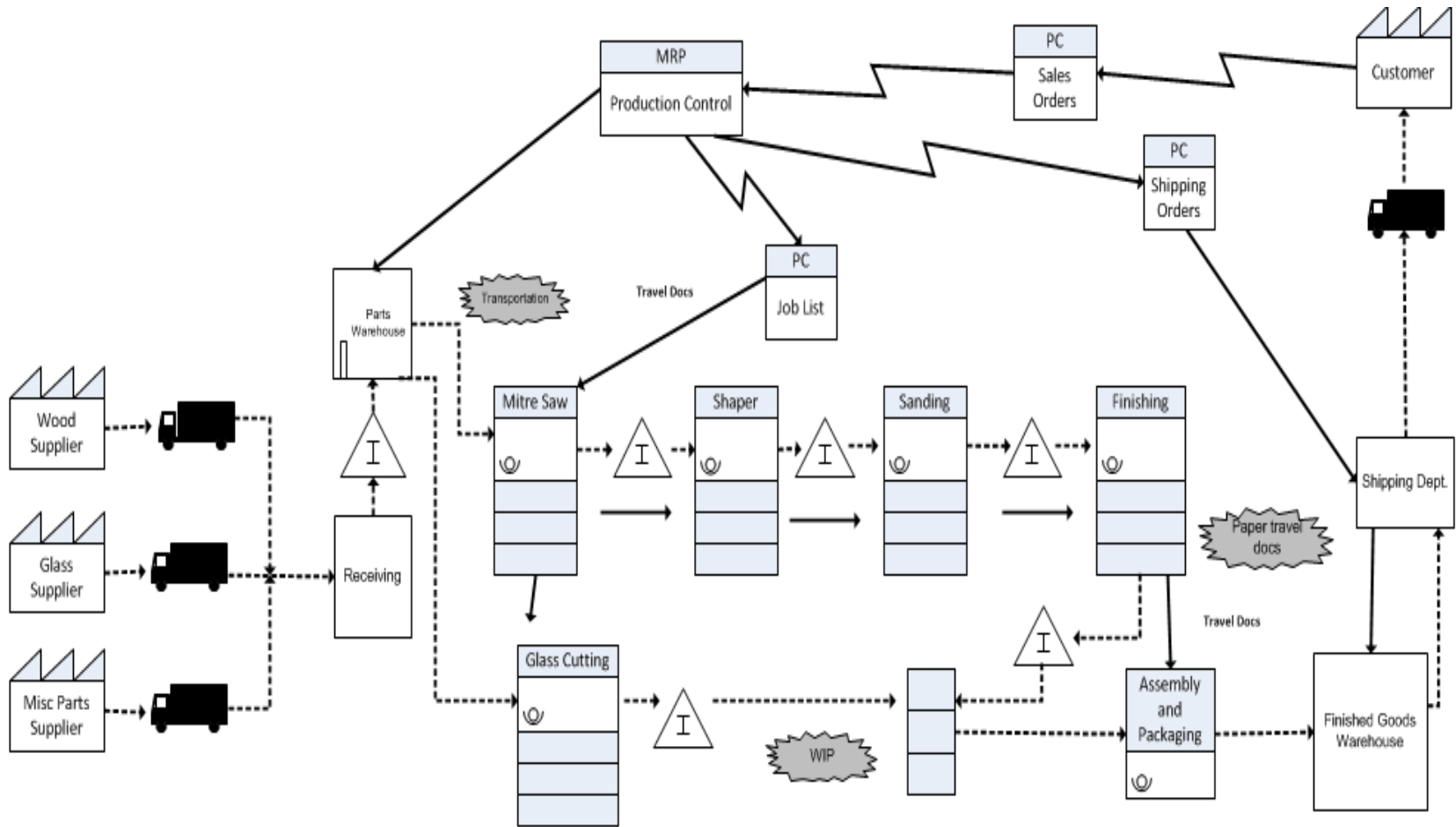

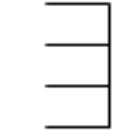

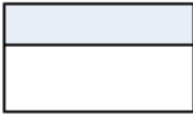

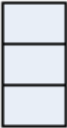



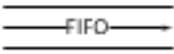




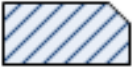



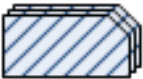

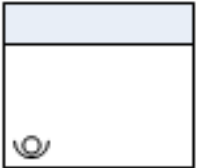
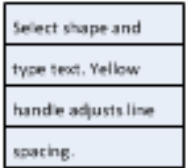
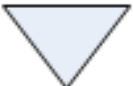
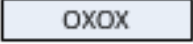



Value Stream Mapping (VSM) Example



Value Stream Mapping (VSM) Example

Commonly Used VSM Symbols

			
External Facility	Supermarket	Kanban Post	Production Control
			
Shipment	Buffer / Safety Stock	Production Kan Ban	Manual Information
			
Shipment Arrow	FIFO Lane	Batch Production Kanban	Electronic Information
			
Push Arrow	Pull Arrow	Withdrawal Kanban	Timeline Segment
			
Inventory	Sequenced Pull Ball	Batch Withdrawal Kanban	Timeline Total
			
Process	Data Table	Signal Kanban	OXOX Load Leveling
			
			Kaizen Burst